Stripe Installation Instructions


MARANO ${ }^{\circ}$

## LIGHT•STYLE •VISION

Fully modular aluminium fencing system


| ID | Description | Size mm | Colour | Code |
| :---: | :---: | :---: | :---: | :---: |
| 1 | Bolt-Down Post for 1.2m High Fence | $1185 \times 50.8 \times 50.8$ | Black Gloss | 76PB5012B |
|  | Concrete-In Post for 1.2m High Fence | $1750 \times 50.8 \times 50.8$ | Black Gloss | 76PC5012B |
|  | Bolt-Down Post for 1.8m High Fence | $1870 \times 76.2 \times 76.2$ | Black Gloss | 76PB7518B |
| 2 | Angle 1.5mm Thick | $1100 \times 40 \times 20$ | RAL 9005 Black | 76A001B12 |
|  |  | $1800 \times 40 \times 20$ | RAL 9005 Black | 76A001B18 |
|  |  |  | RAL 7012 Basalt Grey | 76A001A18 |
|  |  |  | Golden Oak Wood Effect | 76A001G18 |
| 3 | Self Tapping Screws Panhead - Stainless Steel (x 200) | $4.2 \times 13$ | - | 5004PS4213 |
|  | Screws for Fixing Boards (x100) | $4.2 \times 12$ | Black | 76SS4212DB |
| 4 | 6m Long Top Cap | - | RAL 7012 Basalt Grey | 76S002TCA |
|  |  |  | Golden Oak Wood Effect | 76S002TCG |
| 5 | 6 m Long Double Sided Slats Smooth/Grooved | - | RAL 7012 Basalt Grey | 76S002A |
|  |  |  | Golden Oak Wood Effect | 76S002G |
| 6 | 5mm Thick Flat Bar | $1800 \times 50$ | Black Gloss | 66FB50518 |

All components are aluminium unless otherwise stated.
Key:

| Description | Symbol | Information |
| :---: | :---: | :---: |
| Drill |  | You will need a crosshead M4 attachment |
| Aluminium Saw |  | Use a fine tooth aluminium saw with a clean, sharp blade when cutting posts or slats |
| Rubber mallet |  | For securing slats on top of each other and the top cap onto the last slat |
| Bolt-Down |  | $4 \times$ M12 bolts required to fix each bolt-down post |
| Concrete-In |  | Place $565-570 \mathrm{~mm}$ into the ground. For further stability, we suggest inserting a galvanised steel tube $\varnothing 26.9 \times 300 \mathrm{~mm}$ (cut from code: 160225) horizontally through the concrete pouring hole |
| Silicone |  | Use to secure top cap (76S002TCA/G) on to the top board (76S002A/G) |

## One Board, Three Different Looks

Our unique double-sided, Stripe fencing system can create three very different and stylish looks with a single board.


Smooth Board Finish


Alternate Board Finish

Ridged Board Finish

## Concrete-In Posts



| Fence Height <br> m | Ground Clearance (B) <br> mm | Concrete-In (C) <br> mm | Post Size <br> H x W x D mm | Code |
| :---: | :---: | :---: | :---: | :---: |

## Bolt-Down Posts



| Fence Height <br> m | Ground Clearance (A) <br> mm | Post Size <br> H x W x mm | Code |
| :---: | :---: | :---: | :---: |
| 1060 | 50 | $1155 \times 50.8 \times 50.8$ | 76PB5012B |
| 1860 | 50 | $1865 \times 76.2 \times 76.2$ | 76PB7518B |

Our 1.2 and 1.8 m posts for the Marano Stripe system can be easily cut to size to suit your needs.


IMPORTANT: Please refer to the table below when determining fence height and gap between boards.


| O/A Fence Height (D) <br> mm | Ground Clearance <br> mm | Number of Boards |
| :---: | :---: | :---: |
| 960 | 50 | 9 |
| 1060 | 50 | 10 |

Bolt-down post for 1.2m high fence. Code: 76PB5012B. Concrete-in post for 1.2 m high fence. Code: 76PC5012B.


| O/A Fence Height (D) <br> mm | Ground Clearance <br> mm | Number of Boards |
| :---: | :---: | :---: |
| 1360 | 50 | 13 |
| 1460 | 50 | 14 |
| 1560 | 50 | 15 |
| 1660 | 50 | 16 |
| 1760 | 50 | 17 |

Bolt-down post for 1.8 m high fence. Code: 76PB7518B. Concrete-in post for 1.8 m high fence. Code: 76PC7518B.

This system can also be fitted between brick pillars or wooden posts providing the width of the openings


## 3





Meeting Two Boards at Intermediate Post - continue from Step 8



Front View


Rear View

Please note: Post centre measurements are shown as a guide only. Whilst we do our best to advise and guide, it remains the installers responsibility to ensure the final installation complies with any current building regulations and is securely installed. As we have no knowledge of the location, ground type, or the layout of your system, we would always advise customers to consider these factors and adjust as appropriate.

